



Technologies

TECHNICAL DATA SHEET

AQC-FC431

Aqueous Satin Work & Turn

AQC-FC431 was formulated to be a traditional W&T coating for the Folding Carton Industry. Smooth Satin Finish, with very good rub resistance.

DIRECTIONS - Mix well before each use.

FEATURES

Excellent Rub resistance

Excellent Satin Finish

Excellent Dry Speeds

TECHNICAL SPECIFICATIONS

Solids	-	38-40%
pH	-	8.0 - 8.5
Gloss	-	20 - 30 points over stock
Viscosity	-	16-18 seconds @ 77 F #3 Zahn
Rub Resistance	-	200 cycle rubs
Inks	-	Use only Aqueous coatable inks
Shelf Life	-	12 Months / 6 months after opening
Freeze/Thaw Stability	-	1 cycle
Drying	-	100 - 105 F 1 st side / 90 - 95 2 nd side
Clean-up	-	Warm Water. Warm water plus ammonia for dried coating

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